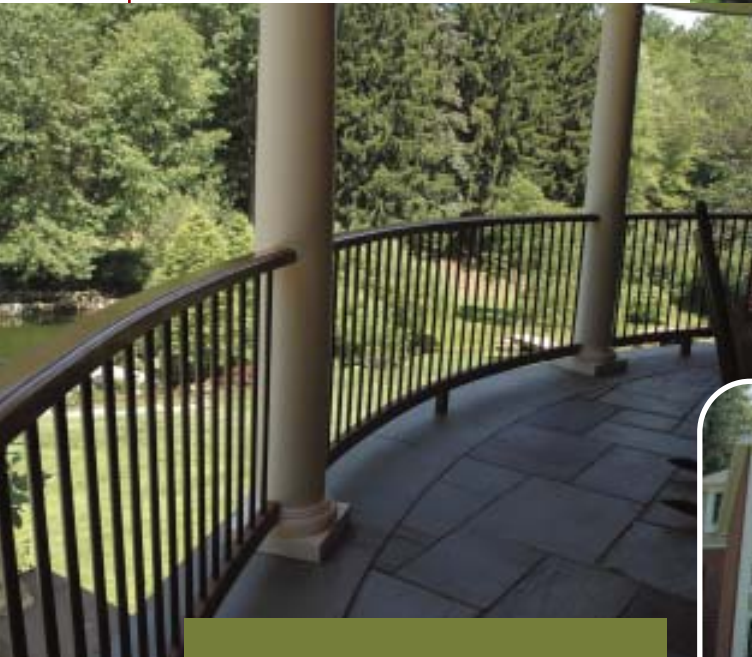


DAY'S END

Focus on good design and clever construction



The serpentine curve presented interesting challenges for Robert Viviano, owner of Deck the Yards in Pittsburgh: "We actually build all of our curves in our shop, including the beam – which is about 30 feet long. We make sure all connecting splices end up over columns. Then we take it to the site in sections."



To form the curved railing, $\frac{5}{16}$ -inch-thick clear old-growth cedar strips were laminated together in special forms, using radio frequency to cure the glue. The balusters are Deckorator $\frac{3}{4}$ -inch tubes. Double 2x12 pitched joists and regular framing support the deck's floor, which is made of $\frac{3}{4}$ -inch OSB, 60-mil rubber roofing, 1 inch of sand, and blue stone pavers.



PHOTOS BY ROBERT VIVIANO

BUILT A GREAT DECK?

We want to see it. Send photos to Day's End, *Professional Deck Builder*, 186 Allen Brook Lane, Williston, VT 05495; or e-mail to prodeck@hanleywood.com.

Volume 6, Number 2. *Professional Deck Builder* (ISSN 1545-181X) is published six times per year (Jan/Feb, Mar/Apr, May/June, Jul/Aug, Sep/Oct, Nov/Dec) by Hanley Wood, LLC, One Thomas Circle, NW, Suite 600, Washington, DC 20005, and is sent free of charge to qualified professionals in the deck, dock, and railing industry. Publisher reserves the right to determine qualification. Annual rates for non-qualified readers are: US and possessions, \$29.95; Canada, \$39.95 (US funds); all other countries, \$49.95 (US funds). Single-copy and back-issue price: \$8.00 each. Copyright 2007 by Hanley Wood, LLC. All rights reserved. Postmaster: Send address changes to *Professional Deck Builder*, PO Box 3571, Northbrook, IL 60065-3571.