INTERIORS



Moving More Than Walls to Open Up Space Efficiently relocating mechanicals is often the challenge

BY TRAVIS BRUNGARDT

he see-through gas fireplace that separated the living room from the hearth room was a popular feature when this single-family home was completed in the 1990s. Since that time, the owners had grown increasingly frustrated that their growing family could no longer enjoy the holidays in the same room, as each of their three sons married and had children of their own. The solution was clear to them: Eliminate the 3-by-8-by-9-foot obstacle that split the rooms and relocate the fireplace feature to the exterior wall of the hearth room.

While the task of removing a large divider to create an open-concept living area is a familiar one, the challenge of maintaining the structural load path can never be taken lightly. Each wall removal must be treated with the same intensity of focus, lest the ceiling meet the floor. Our firm frequently removes bearing walls and replaces them with well-placed columns and flush-framed LVL or steel beams.

Demolition. The task of opening up living space typically begins with the selective demolition of interior finishes and construction of temporary walls to support the floor, ceiling, and roof during the removal of the existing support and installation of the new beam. After stripping back the drywall at the ceiling, we were pleasantly surprised to find that the original builder had already included an LVL beam to support the second-floor system and had not utilized the walls surrounding the fireplace for bearing at all. Short of adding a number of joist hangers and installing the proper nails in the existing hangers, we were able to start this project off with a quick leap ahead in schedule. This is notable, since it typically goes the other way, right?

Rerouting drain lines. The next task was the relocation of the supply and drain plumbing that served the master bath and hall bathrooms on the second floor overhead. The main 3-inch ABS stack was located near the center of the room and had to find its way to the exterior wall and down into the basement. With the 2x10 floor system in great shape and the closet flange for the master-bath commode already located within 12 inches of the exterior wall, this relocation was possible, but not easy.

My partner, Joe, is a licensed Master Plumber and quickly devised a plan to reroute the 3-inch drains through the joists as they made their way across the ceiling. Because it's important to keep penetrations through joists within the middle third where stresses are minimal, tolerances were tight. The top of the hole in the first joist near the new traps had to begin at the very top of the middle third so that the pipe would have adequate fall. Using his layout square, he scribed new marks for the center of the drain progressively lower by $\frac{3}{16}$ inch on each successive joist to create the proper fall ($\frac{1}{8}$ inch per foot). But to keep the holes within the middle third of the joist, he had to drill the joists out to the exact outside diameter of pipe. This made for a





Relocating the drain lines to the exterior walls proved to be challenging: To preserve the integrity of the joists, the holes needed to be within the middle third of each joist, but they still needed to drop to provide drainage. To succeed, Joe had to drill his holes to the exact outside diameter of the pipe, leaving very tight tolerances for running the pipe straight through (1). The old ABS lines were replaced with PVC (2) everywhere except where vent stacks tied in.

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New supply lines tied into the existing copper with press fittings (3). Note the ABS vent connection using Fernco fittings with rubber sleeves and hose clamps. Before running new supply lines in the exterior wall, the author insulated the bay with rigid foam (4). A press tool was essential for joining new PEX to existing copper in tight framing bays (5, 6).





tougher install because he had no play to work the PVC into position. This worked all the way to the last joist, which was only $4\,^1\!/2$ inches away from the rim joist, where the hole had to drop below the middle third. Structurally, this was not a huge concern, because of the close spacing, but Joe still installed the required glued plywood reinforcement to the joist before drilling the hole and running the drain.

Vent connections. Local code allowed us to keep the existing ABS vent stacks in place but required PVC for all new drain work. Where the vent connections tie in, the code does not allow glued PVC to ABS connections for the same reason it doesn't approve of ABS in the first place: The glued joint is more prone to failure than the solvent weld achieved with primed and cemented PVC connections. Instead, wherever ABS meets PVC, the code officials here want to see Fernco fittings with their rubber sleeves and hose clamps.

New supply lines. The planning of the drain piping included a provision for Joe to access the existing copper supply lines that share that last 4½-inch bay. We use cross-linked polyethylene (PEX) for all our new work, but when we're tying into existing copper,

ProPress press fittings are indispensable for their speed and reliability. Also, not having to sweat copper fittings in the tight confines of narrow joist bays reduces risk. The one-handed operation of the slender press tool (we use a Milwaukee M12) worked well in that last slim joist bay, as well as below the floor system in the basement soffit area. Joe had to plan the connections and execute the installation of each fitting in order of access, and many of these had to be prebuilt and raised into position because only the final connection was reachable with the press tool.

One downside of running supply lines in exterior walls is the potential for freezing, which is always a concern here in climate zone 4. While we tend to prefer Rockwool insulation, we want to pack as much R-value as possible between the exterior and new supply lines, so we opted for the higher R-value of XPS rigid insulation, placing two 1-inch panels against the exterior sheathing. By air-sealing the perimeter of the rigid foam, we feel confident we have created an air space between the XPS and the drywall that will remain above freezing all winter.





To protect the new supply runs, the author used half of a metal-framing track to create an angled piece of steel. Short pieces of PEX cushion an electric line that runs behind the pipes (7) before the steel angles are taped in place against the foam (8) and the surrounding walls are insulated, ready for drywall.

ACQUIRING LICENSES IN THE MECHANICAL TRADES

The story of how my business partner, Joe Cook, and I acquired trade licenses was fueled in part by frustration with subcontractors in our market, particularly on smaller jobs like the one described in this article. But the story really begins with our particular experiences in the trades early on, which gave us a high level of confidence performing work in the mechanical trades. For me, this started with my first job, working for a father-and-son remodeling team who self-performed all their electrical work. The son, Bill, passed along the knowledge of pulling wire and wiring fixtures to me before I moved on to work as a production manager for a large home builder. Joe had done a fair bit of plumbing before working for a high-end remodeler. We decided to go out on our own, forming Catalyst Construction, following the recession of 2008, when work with our previous employers had slowed down.

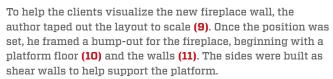
Our third partner was a structural engineer, and in Kansas, engineers automatically qualify for a general contractor's license. So while we were up and running as contractors, we were often frustrated working with subcontractors in our market since many of the installers didn't have the skills we already possessed. Even those that did often made it apparent that they didn't care nearly as much as we did about doing quality work. To free ourselves from depending on them, we set out to obtain our own licenses. We scheduled a couple of hours a day for several days a week to study the relevant codes and scheduled our exams. Joe took the General Contractors licensing exam (based on IRC) while I took the Master Electrical exam (based on IEC and NFPA), both of which we passed. We immediately saw the benefits in cost and quality of keeping the electrical work in-house, so the following year, Joe studied up on the Plumbing Code (based on the IPC in Kansas), and he passed the test to become a Master Plumber with Fuel Gas certification. At that same time, I tested for an HVAC license, after studying the Mechanical Code (based on the IMC) and Fuel Gas Codes (based on the IFGC); it took two attempts at the HVAC exam, as a lot of the test covered boilers and other equipment I had no field experience with.

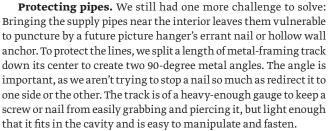
Each exam consisted of around 85 questions. You get several hours and are allowed to use the code books and a calculator (but no phones or tablets). The exams are very focused on the codes and even though the exam is open book, you need to know your way around them. For the plumbing and HVAC, we found it extremely helpful to take a test preparation course. These teach you how to work through the exam efficiently, and are well worth the time and expense (now around \$200 to \$300).

In Kansas, we can sit for the license exams without serving a formal apprenticeship through a licensed employer or union, and, on the basis of our Kansas licenses and with letters from license holders who vouched for our experience, we are licensed to do work in Kansas City, Mo., as well. The scheduling efficiency and quality control we enjoy on our in-house jobs is invaluable. We still use subcontractors on larger custom homes, where the jobs are large enough to get the attention of these outside firms. Still, our licenses are helpful on these jobs, as it levels the playing field: Knowing we are knowledgeable and licensed in their trades, the subs never try to pull anything over on us. Of course the respect is mutual, making for a much smoother job all around.—*T.B.*

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A 14-2 NM cable crossed behind the supply piping, so we clipped a couple of short sections of PEX to act as protective bushings where the metal might contact wire. To keep everything in place, we bent the flanges flat at the top and bottom and drove nails into the wall plates before grabbing a partial roll of old Tyvek tape (which sticks well to the plastic facer on the XPS) to keep the pipes and angles tight to the foam and clear of the drywall. This whole protection scheme cost only \$5 but could potentially save thousands in water damage.





Fireplace bump-out. While Joe was busy with the plumbing, followed by the relocation of the gas piping, I turned my attention to framing a bump-out on the exterior wall to accommodate the new fireplace.

Before framing the tiny, 42-by-22-inch cavity needed for the fire-place, I had to first design and lay out the mantel and flanking built-in cabinetry, and that included getting approval from the clients. The specifications for the gas fireplace they had selected were clear and included a helpful table relating vertical clearance from top of unit to horizontal projection of the mantel. Like so many of our clients, this one struggled to visualize the finished product in place based on CAD drawings or 3D modeling, so I taped out the layout of the fireplace, mantel, stone, and cabinetry to scale on the wall. We talked through potential furniture placements and circulation patterns based on the locations and reached a decision. That cleared the way, and I was able to accurately position the bump-out.

I started by framing a simple platform secured with structural

screws to the existing rim joist. This would be further supported on each side by OSB shear panels that acted as a sort of vertical ledger tied to the full height of the wall. Working alone, I built the floor system on sawhorses and screwed a couple of registration blocks to the existing rim and sill plate to make holding the assembly in place at the proper location as simple as possible. It was still too heavy to secure in a level position, so Joe helped me lift it into place and watched the level as I shimmed and screwed it plumb and level. I find FastenMaster HeadLok screws ideal for this application, as their larger, flat heads don't pull through framing as easily as LedgerLok screws.

I stick-built the side panels, rather than preassemble them, so I wouldn't have to interrupt Joe again. I began by building out secure columns on each side of the opening, in line with the platform, to tie the structural side panels to. Lapping the OSB continuously from the top of the wall to the bottom of the platform ensured that any wall and roof load pushing downward would have to overcome the shear nailing that secures that panel all the way up the wall in order to pull the panel away from the house or cause the platform to sag.

Benefits of self-performing work. With the framing complete, I just had to frame a simple shed roof and trim and side the walls before flashing and shingling the roof. We insulated the cavities, ran the gas and electrical, and were ready for the fireplace installation in a single day. This is one of myriad benefits we get from self-performing the mechanical trades. Joe carries our General Contractor license and Master Plumbing certificate, while I hold the Master Electrician and Master Mechanical (HVAC) licenses (see "Acquiring Licenses in the Mechanical Trades," page 49).

We worked hard to earn each of those licenses and pay a lot in insurance, continuing education, and licensing fees to maintain them, but the payback on these smaller projects means a net benefit. Not only would the permitting and coordination of the multiple trades cost us time, but the site management over multiple days would be terribly inefficient. Instead, we were able to work in tandem: I laid out the can lights and installed them while Joe was planning the drain. He completed the supply lines while I finalized design and framed the exterior. We were able to efficiently move through the various disciplines of the project, shortening the project duration and maximizing our profit.

To finish out the project, we worked together on the trim and custom cabinetry. We did subcontract out the hardwood flooring, fireplace, and stone installation, as well as the paint, but this all fell at the end of the job, when the impact of a sub not showing up doesn't create a bottleneck.

Travis Brungardt, co-owner of Catalyst Construction, builds high-performance homes in and around Kansas City.





Once gas and electric lines were run to the fireplace, the wall could be insulated (12), and the exterior siding, trim, and roofing installed (13). The author and his partner built and installed the cabinets, while subcontractors installed the fireplace, stone, and hardwood flooring (14).

